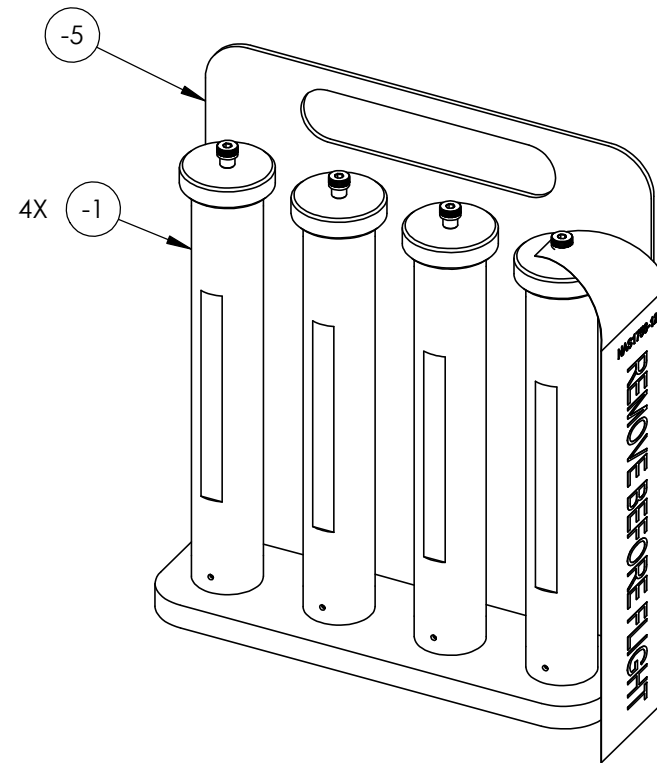
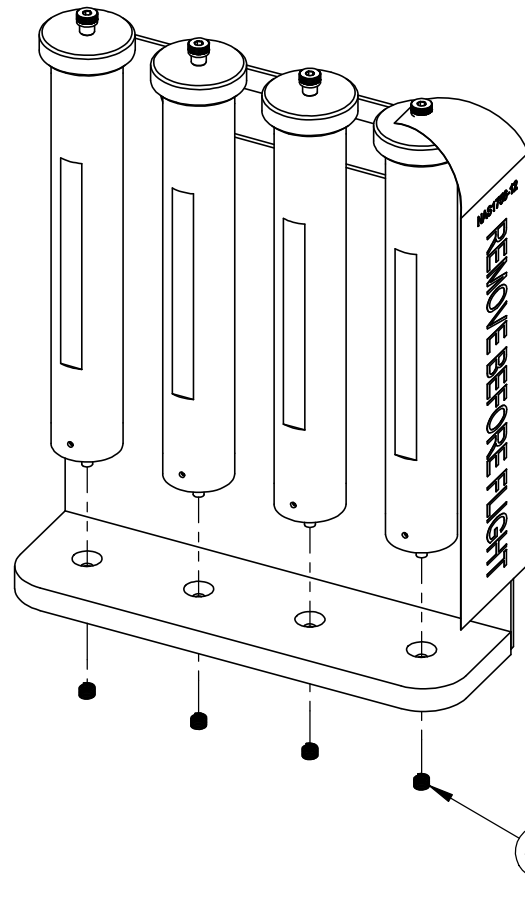


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



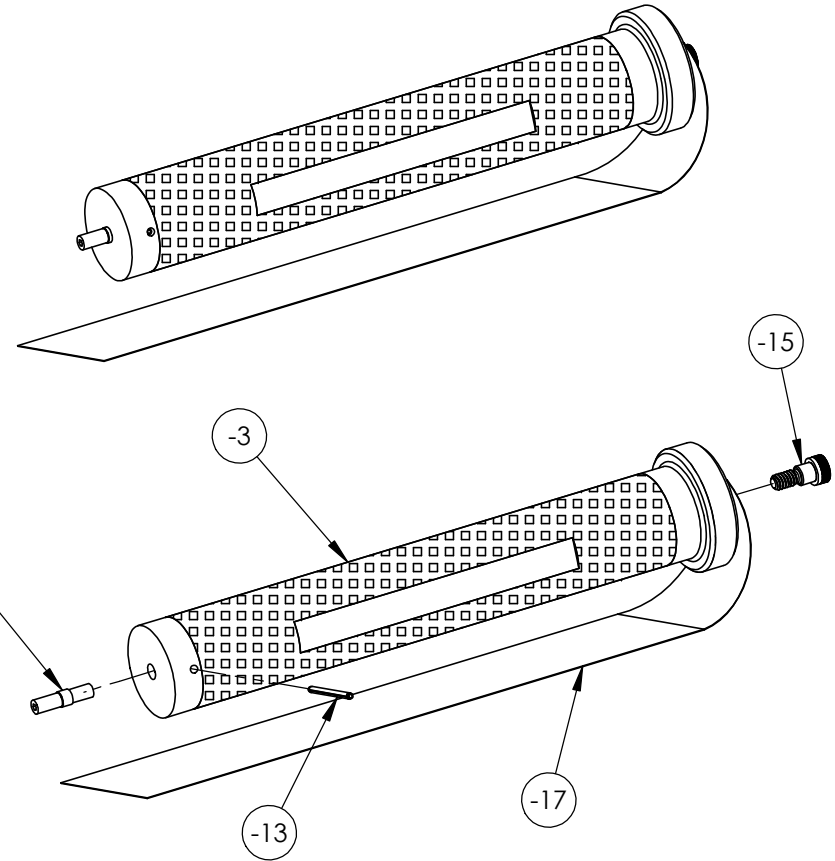
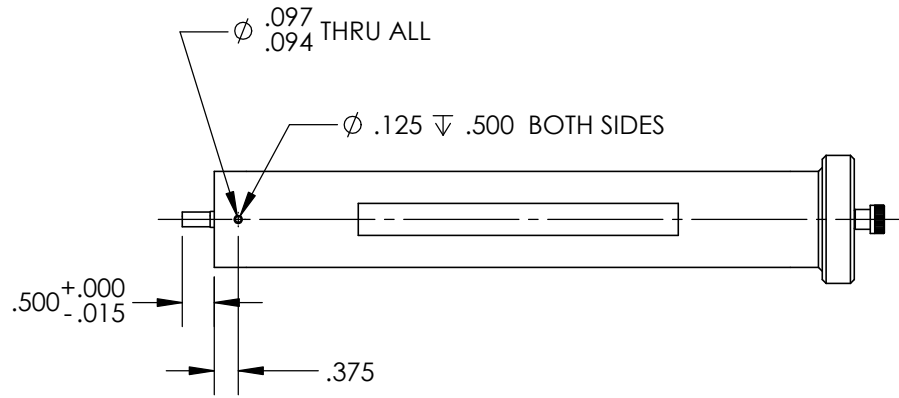
- NOTES:
1. INSTALL -19 HELICOILS FLUSH TO BOTTOM OF -5 WELDMENT.
 2. ONE FLAG SHOWN ADDITIONAL FLAGS HIDDEN FOR CLARITY.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	4	HANDLE ASSEMBLY			2
	1		-3		HANDLE	6061	Ø2.0 X 10-1/8	3
X			-5	1	WELDMENT			4
1			-7		HANDLE PLATE	6061	1/8 X 12-1/2 X 10-5/8	5
1			-9		BASE	6061	5/8 X 3-1/8 X 10-5/8	6
	1	B/O	-11		STUD	STEEL	MCMaster-CARR #94358A110	2
	1	B/O	-13		ROLL PIN	SS	3/32 x 1-3/8 MCMaster-CARR #92373A013	2
	1	B/O	-15		SCREW	SS	1/4-20 SHOULDER SCREW MCMaster-CARR #97345A567	2
	1	B/O	-17		REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	2
		B/O	-19	4	HELICOIL	SS	1/4-28 x 1/4 MCMaster-CARR #91732A515	1
ASSY -5	ASSY -1							


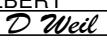
RED BARN MACHINE	
TITLE	
HANDLE SET, INSTRUMENT PANEL	
DWG NO.	REV
RBT18411	
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FIREBIRD
SCALE 1:4	DATE 12/5/2012
SHEET 1 OF 6	

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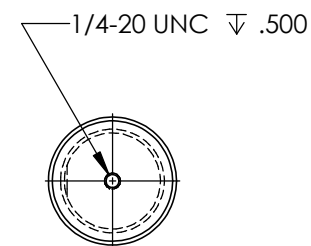
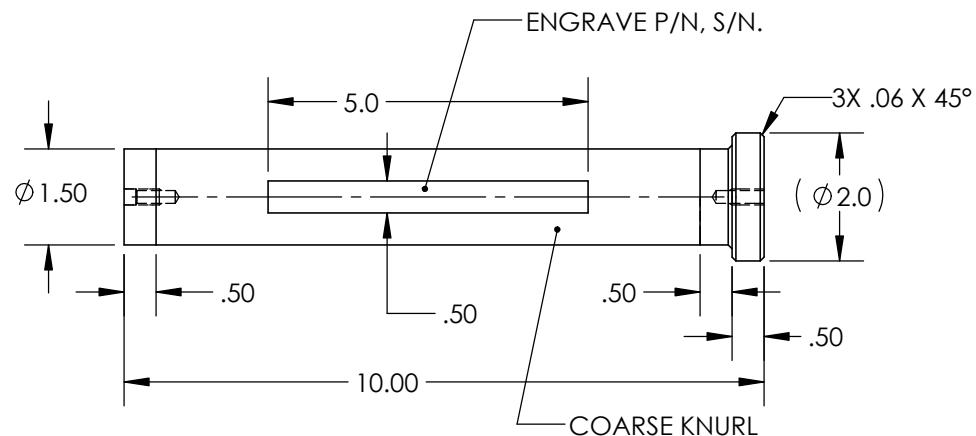
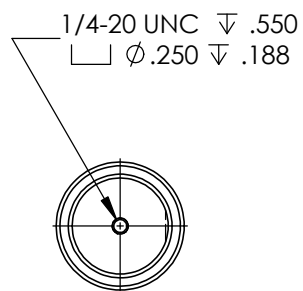
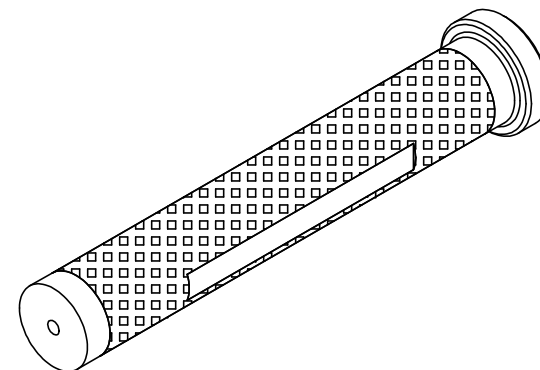
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED




(1)
HANDLE ASSEMBLY

 RED BARN MACHINE	
TITLE HANDLE SET, INSTRUMENT PANEL	
DWG NO. RBT18411-1	REV
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$	APPROVED 
FRACTIONS $\pm 1/32$ ANGLES $\pm 5^\circ$	HEAT TREAT
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
SCALE 1:3	DATE 12/5/2012
SHEET 2 OF 6	USED ON MODEL FIREBIRD

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

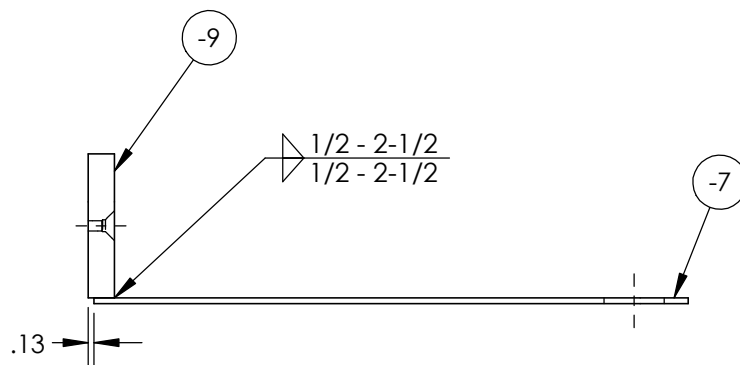
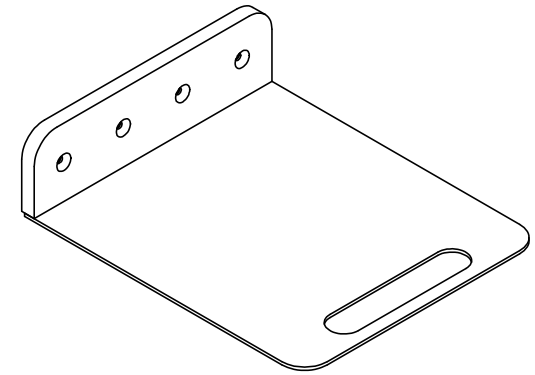
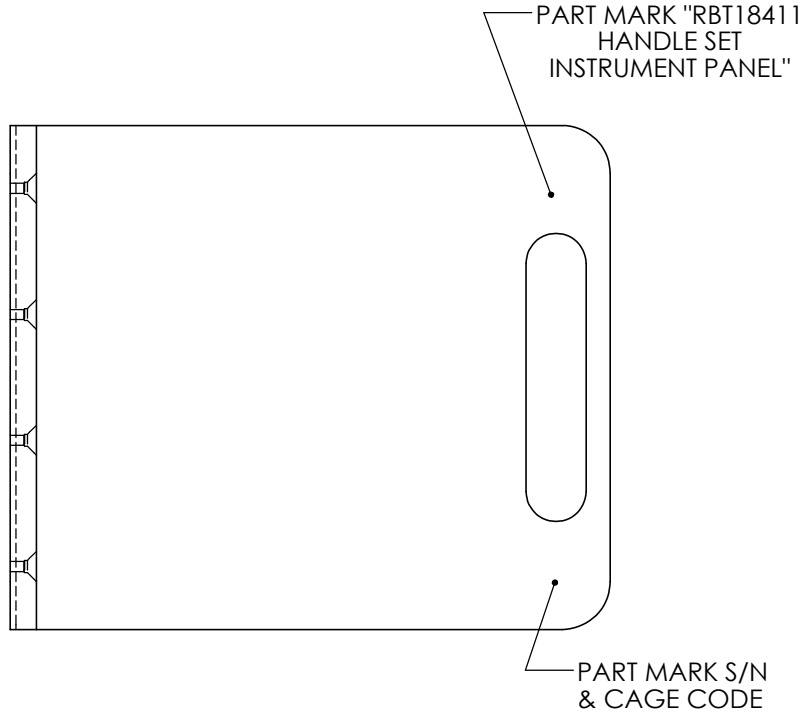


③
HANDLE


 <h1>RED BARN MACHINE</h1>	
TITLE <h2>HANDLE SET, INSTRUMENT PANEL</h2>	
DWG NO. REV <div style="text-align: center; font-size: 1.5em;">RBT18411-3</div>	
MAT'L 6061 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS 1/32 .XX ± .01 ANGLES ± 5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH RED ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS II USED ON MODEL FIREBIRD
SCALE 1:3 DATE 12/5/2012 SHEET 3 OF 6	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

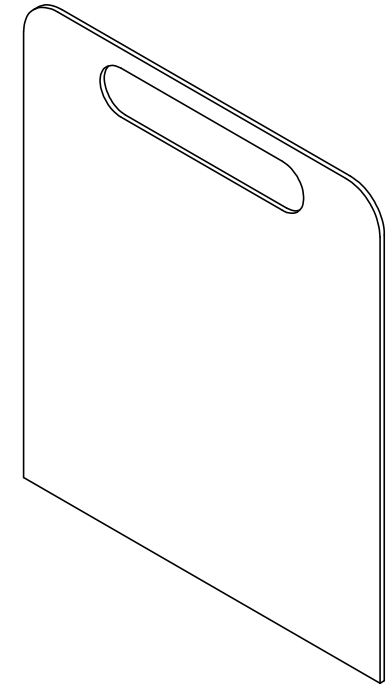
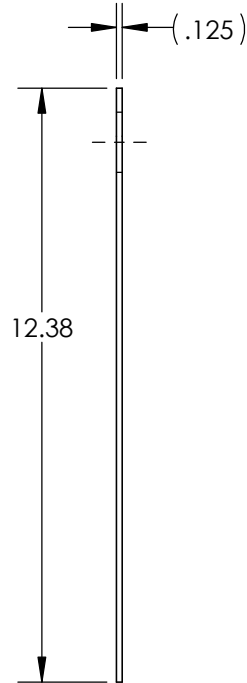
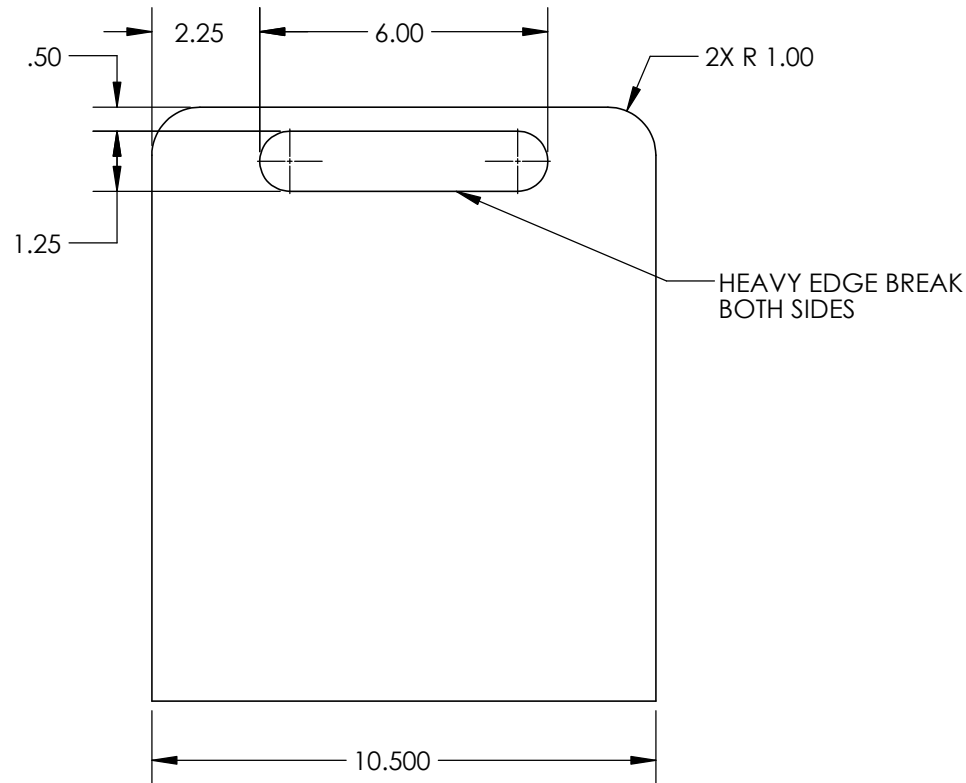


(-5)
WELDMENT

 RED BARN MACHINE	
TITLE HANDLE SET, INSTRUMENT PANEL	
DWG NO. RBT18411-5	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH RED ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS II USED ON MODEL FIREBIRD
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 12/5/2012
SHEET 4 OF 6	



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



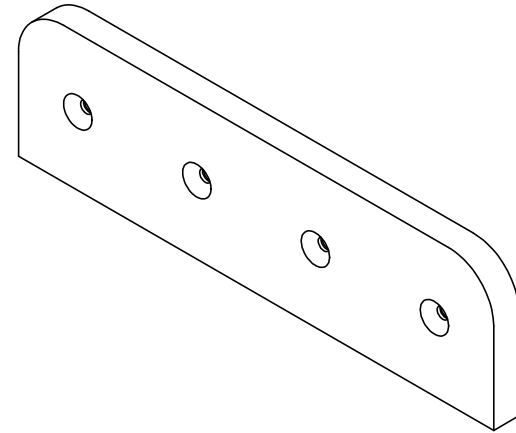
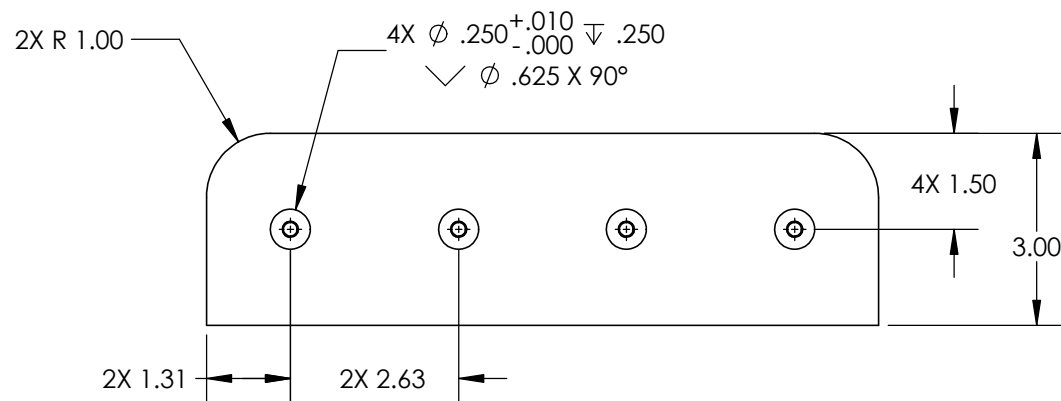
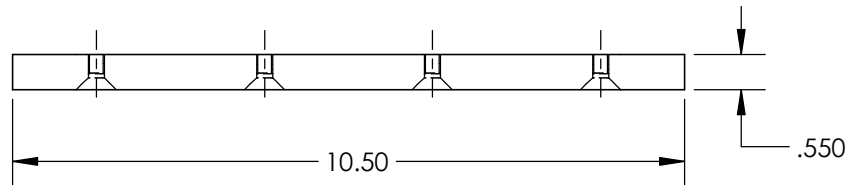
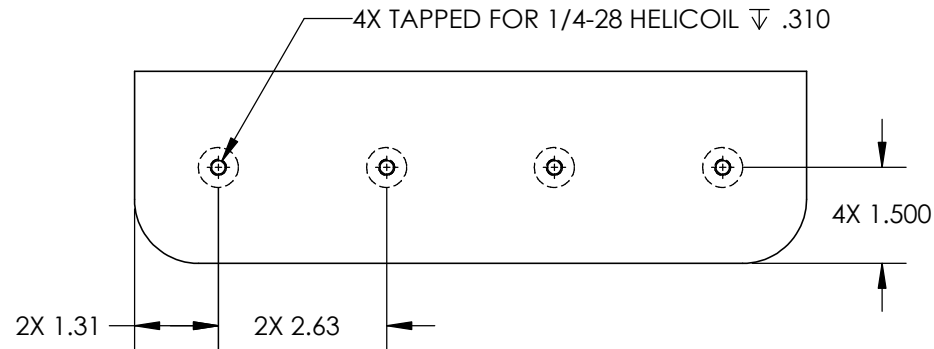
⑦

HANDLE PLATE

 RED BARN MACHINE	
TITLE HANDLE SET, INSTRUMENT PANEL	
DWG NO. RBT18411-7	REV
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT SEE -5 WELDMENT SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL FIREBIRD
SCALE 1:4	DATE 12/5/2012
SHEET 5 OF 6	


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



-9

BASE

 RED BARN MACHINE	
TITLE HANDLE SET, INSTRUMENT PANEL	
DWG NO. RBT18411-9	REV
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 .XX \pm .01 .X \pm .1 FRACTIONS \pm 1/32 ANGLES \pm 5°	APPROVED  HEAT TREAT SEE -5 WELDMENT SPEC USED ON MODEL FIREBIRD
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:3	DATE 12/5/2012
SHEET 6 OF 6	